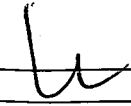


Date: Tuesday, 19/02/2008 2:18:12 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STEP BRACKET
Job Number	: 37491		
Estimate Number	: 13161		
P.O. Number	:	Part Number	: D37291
This Issue	: 19/02/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3729 U/R
First Issue	: / /	Project Number	: N/A
Previous Run	: 37298	Drawing Revision	: U/R
Written By	: 	Material	:
Checked & Approved By	:	Due Date	: 26/02/2008
Comment	: Est Rev:A 08-01-30 new issue DD verified by:EC	Qty:	1 Um: Each

PROTOTYPE

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6B0500X05000	6061-T6 Bar .50" x 5.0"
-----	--------------------	-------------------------



Comment: Qty.: 1.0062 f(s)/Unit Total: 1.0062 f(s)

6061T6 aluminium bar 5.00" X .50" thick

(M6061T6B0500X05000)

Batch: B463 6.00 X .50 RB 8-2-20

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D3729

Dwg Rev: U/R

Prog Rev: U/R

RB 8-2-20

2- Deburr if necessary

RB 8-2-20

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



RB 8-2-20

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



N/A

Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



N/A

Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr if necessary

Date: Tuesday, 19/02/2008 2:18:12 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STEP BRACKET

Job Number: 37491

Part Number: D37291

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

N/A

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock
Location: _____

96529 80

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

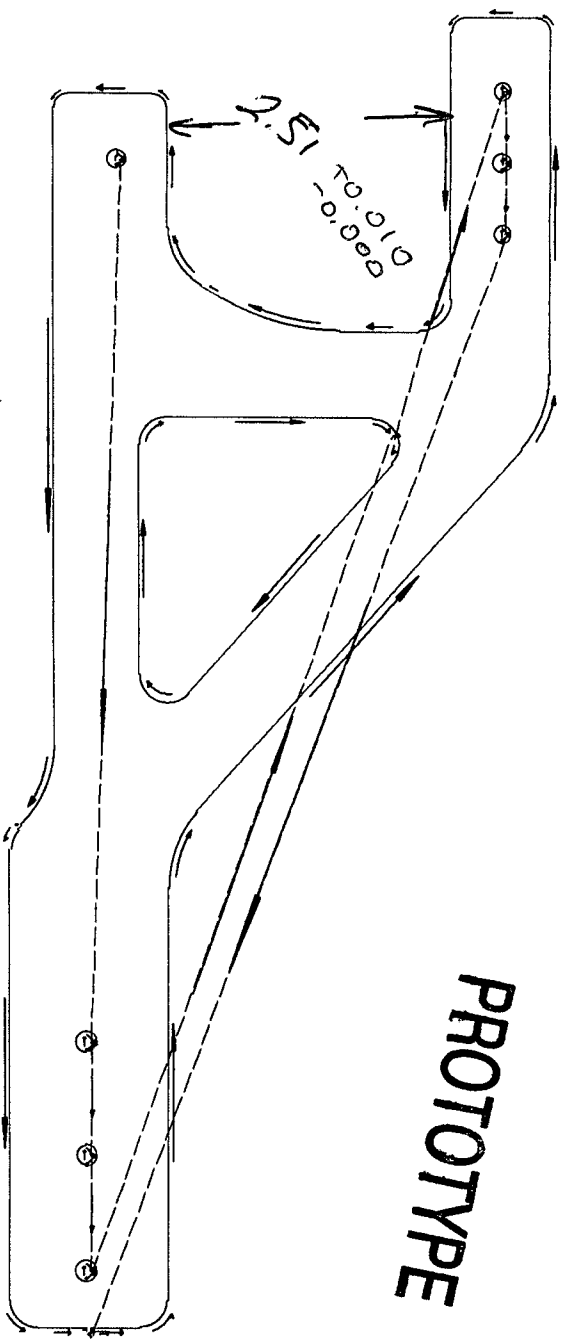
2008/02/22

Job Completion



2008/2/22

6



PROTOTYPE

Customer:
Designer:
Quantity:
Date:
Jobno:

Δ3729-1(A)2

On Δ
prem

Qty ①

6061T6

~~6061T6~~
500" thick

~~500" thick~~